

47

DART AEROSPACE LTD	Work Order:	21935
Description: Gasket	Part Number:	D3256-3
Dwg: D3256 Rev. A page 3	Qty:	12
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	04.11.19	12
2	PG	Issue P/O: <i>make by hand per dwg</i> Email or Ship DXF file to vendor <i>use D3245 B20774</i> Possible Supplier: Specialty Gaskets Inc. or Wawanosh Industrial Services Cut D3256-3 Flat pattern as per Dwg D3256 Material release note is required	<i>[Signature]</i>	04.11.19	5
3	PG	Receive and Inspect for transit damage Ensure material release note is attached <i>N/A W</i>	<i>[Signature]</i>	04.11.19	7
4	QC6	Inspect dimensions as per Dwg D3256	<i>[Signature]</i>	04.11.29	12
5	PK	Identify and Stock	<i>[Signature]</i>	04.11.29	12
6	AC	Cost / part <i>8.54</i>	<i>[Signature]</i>	04.11.30	12
7	DC	Close W/O <i>9.03</i> Inspect Level 21	<i>[Signature]</i>	04.12.01	12

P70

P70

Rev	Date	Change	Revised By	Approved
A	04.04.06	New issue	KJ/RF	<i>[Signature]</i>

UNDER REVIEW
[Signature] 04.11.19

RELEASED
04.04.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04-11-19	2	Permanent change	U	04-11-19	NA	<i>[Signature]</i> Perd 547	<i>[Signature]</i> 04-11-19

NCR: /		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
04-11-19	4	wrong size D3256-3 x 1	<i>[Signature]</i> Perd 547	destroy Reject	<i>[Signature]</i> 04-11-19	<i>[Signature]</i> 04-11-19	<i>[Signature]</i> Perd 547	<i>[Signature]</i> 04-11-19

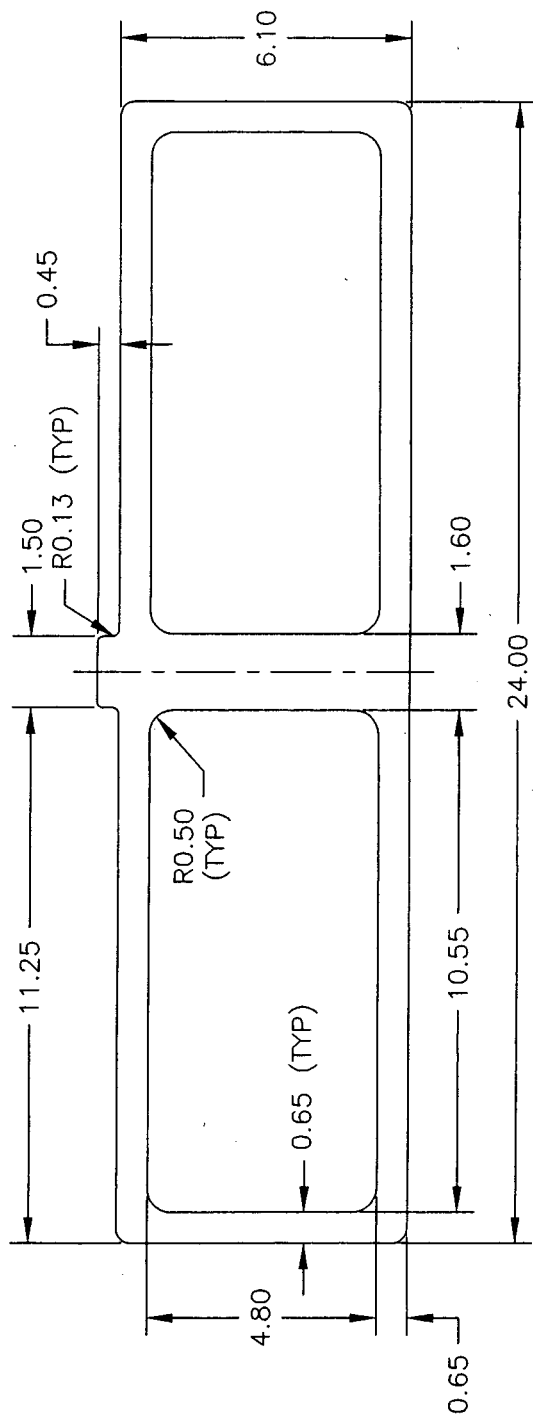
Part No: D3256-3 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 04.12.01

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3256	REV. A SHEET 3 OF 3
DATE 04.01.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4



D3256-3 GASKET

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 21935

RELEASED
04.04.07

- D3256-3 NOTES:
- 1) MATERIAL: DURABLE BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)
 - 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 3) ALL DIMENSIONS ARE IN INCHES

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 19, 2004
07:32 am

Work Order No : 0021935
Project Name : D3256-3
Project For : WK447
Work Order Type : Main
Main WO Number :
House Part Number : D3256-3
Description : Gasket
Manufactured : Yes
Amount Req'd : 12
Amount Done : 0
Start Date : 11-19-04
Est Finish Date : 11-19-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00